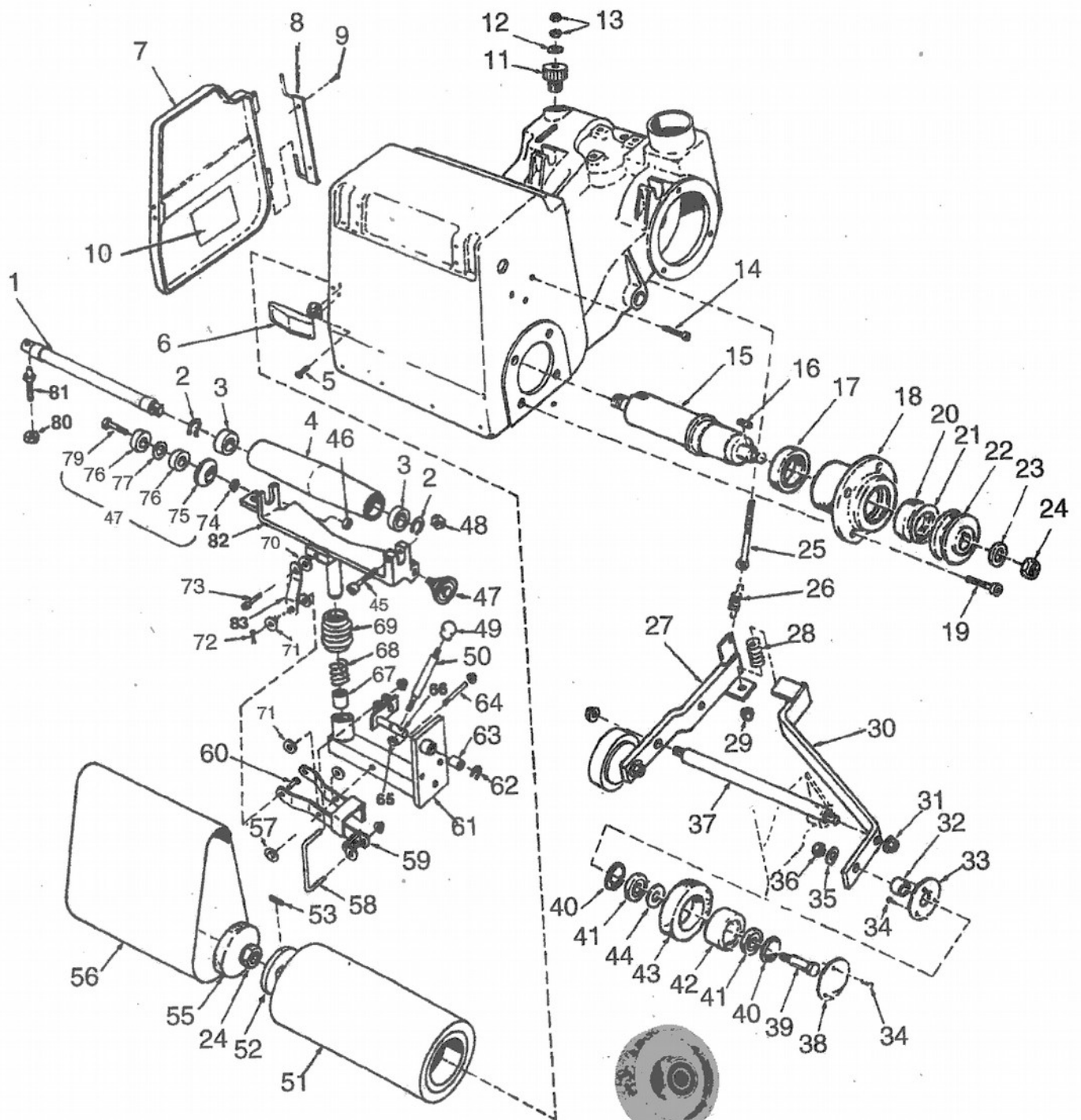


Clarke American Classic Sander 12

Assembly Drawing #1 7/94



36

CLASSIC 12

84

Red Urethane wheel- Main- CL01
Red Urethane wheel set (pair) CL118

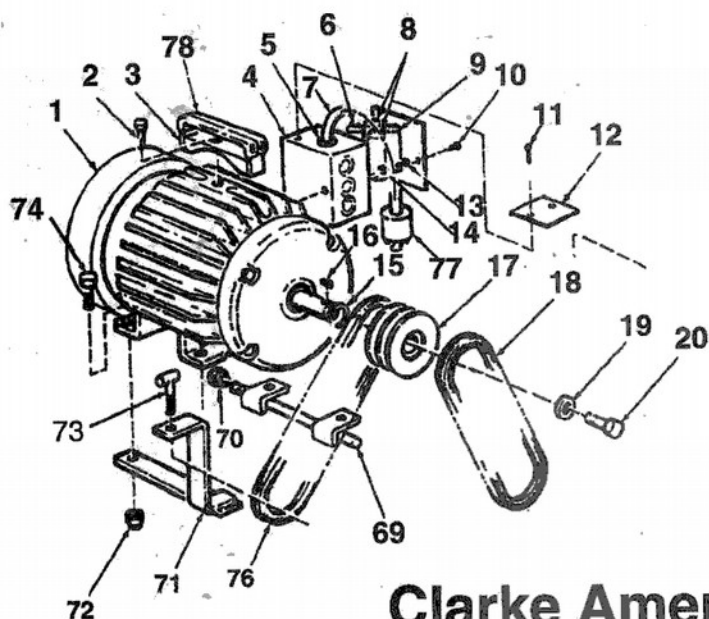
ILL. #	PART #	Description	CONT.\$
--------	--------	-------------	---------

1	**	SEE BELOW	
2	**	SEE BELOW	
3	6202	Bearing	6.00
4	CL85	12" Roller Assly.	175.00
5	962826	Ph Screw	0.25
6	CL86	Latch	15.50
7	CL87	Door	153.90
8	CL04	Hinge	12.50
9	85386A	PH Screw	0.25
11	CL05	Knob	42.00
12	980645	Flat Washer	1.50
13	920260	Full Nut	0.25
14	86112A	Sc Screw	0.25
15	CL88	12" Arbor Shaft	385.85
16	CL126	Key	1.25
17	6011	Bearing	26.75
18	CL11	Carrier	384.80
19	86110A	Sc Screw	0.50
20	6010	Bearing	24.75
21	CL12	Retainer	7.00
23	87029A	F-Washer	1.00
24	81106A	St Loc Nut	2.00
25	CL25	Swing Bolt	18.00
26	CL24	Spring	15.60
27	CL91	Truck Arm	103.00
28	CL26	Spring	11.95
29	920248	J Es Nut	0.25
30	CL127	LH Truck Arm	135.00
31	81209A	FI Nut	1.25
32	CL54	Spacer	8.00
33	CL55	Wheel Cover	9.60
34	85393A	PH Screw	0.25
35	171110	Star Washer	0.25
36	81107A	Es Nut	0.50
37	CL128	Truck Axle	83.20
39	85725A	Bolt	1.25
40	CL121	Retainer	1.00
41	6002	Bearing	4.75
42	*****		
43	*****		

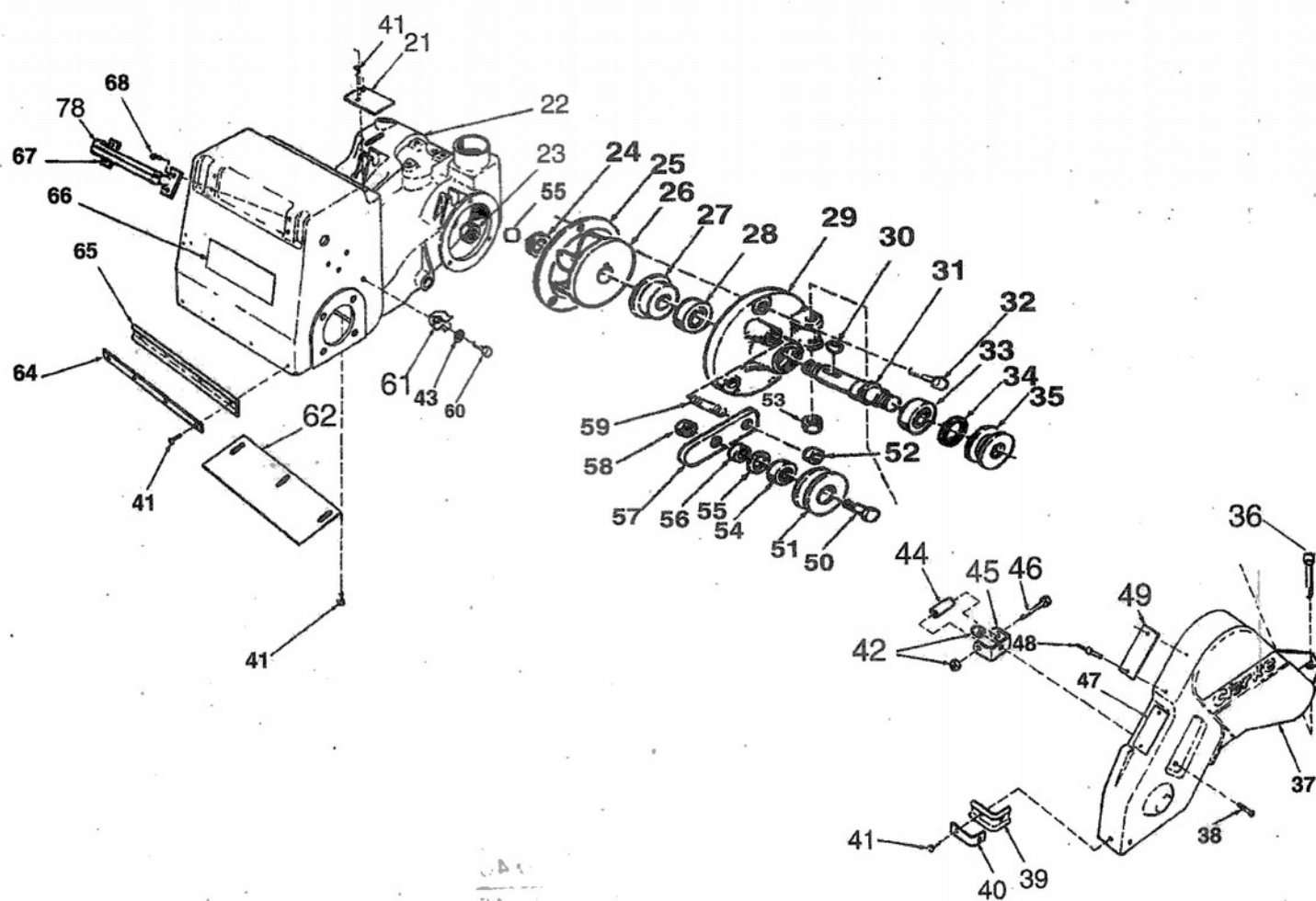
ILL. #	PART #	Description	CONT.\$
--------	--------	-------------	---------

44	CL50	Spacer	2.00
45	80020A	Sh Bolt	3.00
46	920284	Es Nut	0.25
47	CL31	Edge roller	55.00
48	920296	Es Nut	0.25
49	CL07	Knob	4.45
50	CL92	Lever	29.50
51	CL93	12" Drum	700.00
52	CL18	Retainer	4.95
53	CL129	Key	1.25
55	CL130	Dust Shield	9.90
56	*****		
57	81501A	Pal Nut	0.75
58	CL94	Link	37.45
59	CL95	Link	166.40
60	CL131	Clevis Pin	0.80
61	CL96	Support	381.00
62	CL97	Tire & Hub Assy.	49.90
63	*****		
64	CL132	1/4 Pin	5.00
65	920110	Es Nut	0.25
66	CL98	Cam	67.60
67	*****		
68	CL99	Spring	23.65
69	CL100	Boot	35.35
70	CL124	Neo Washer	1.56
71	980646	Flat Washer	0.25
72	*****		
73	80018A	Sh Bolt	3.00
74	81302A	Jam Nut	0.25
75	CL31	Edge roller	55.00
76	607	Bearing	6.90
77	87032A	F-Washer	0.25
79	CL125	Guide Shaft	12.00
80	81303A	Jam Nut	0.25
81	CL21	Adjuster	25.00
82	CL101	Carriage	208.00
83	CL102	Link	78.00
84	CL118	2 Caster Wheels	115.00
84	CL01	Side Wheel	79.50

Note: Prices may vary from actual cost due to computer rounding or typographical errors.
Prices may vary at any time.



Clarke American classic Sander 12 Assembly Drawing #2 9/92



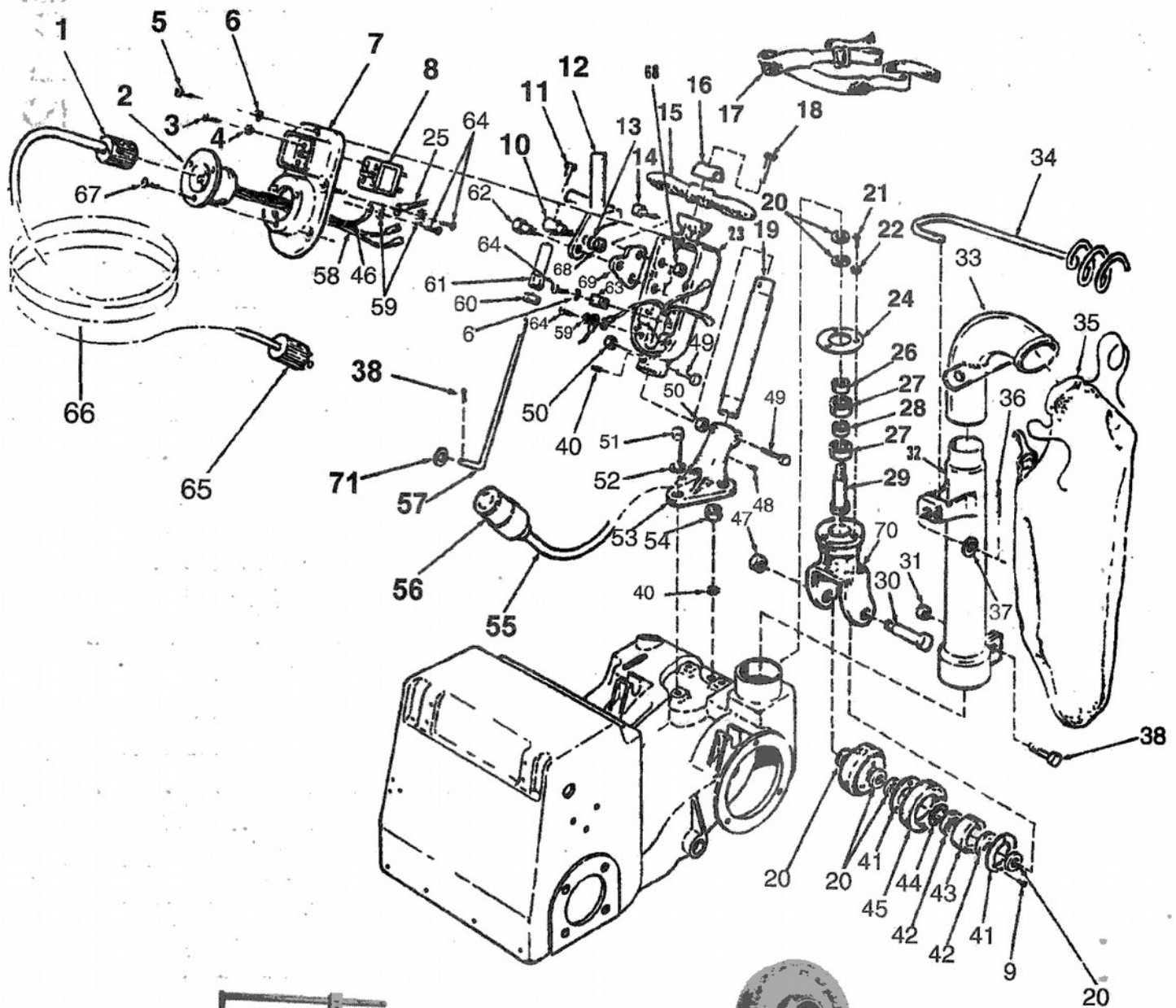
ILL. #	PART #	Description	CONT.\$
1	CL103	7 Hp Motor	1,747.00
2	962870	Butt Head	0.50
3	CL104	Handle	41.60
4	CL36	Enclosure	69.00
6	CL38	Start Switch	120.50
7	*****		
8	CL39	Capacitor(Pl)	18.50
9	CL40	Capacitor(Met)	35.00
10	962350	Pn Screw	0.25
11	*****		
12	CL41	Plate	20.80
13	85700A	Bolt	0.25
14	980614	Ex. T Washer	0.25
15	CL42	Retainer	1.60
16	CL133	Key	1.25
17	CL43	Motor PuL 3VX	162.75
17	CL107	Motor Pulley	247.50
18	3L290	Belt	7.00
18	4L290	Belt	8.00
19	CL45	Retainer	3.65
20	962288	Bolt	0.25
21	CL108	Pad	5.80
22	CL109	Main Frame	1,011.00
23	81202A	LH Nut	0.50
24	87002A	F-Washer	0.25
25	CL48	Gasket	3.95
26	AS57	Fan	135.00
27	AS59	Fan Shaft Collar	12.50
28	6203	Bearing	5.25
29	CL51	Fan Cover	140.40
30	W404	Key	0.32
31	CL52	Fan Shaft	95.00
32	85813A	Bolt	0.25
33	6202	Bearing	6.00
34	CL53	Retainer	1.00
35	AS24	4L Fan Pulley	65.00
35	AS25	3V Fan Pulley	65.00
36	80025A	Sh Bolt	3.50
38	85700A	Bolt	0.25
39	CL59	Roller	7.50

ILL. #	PART #	Description	CONT.\$
40	CL58	Bumper Retain	6.50
41	962826	Ph Screw	0.25
42	920284	Es Nut	0.25
43	980657	Lock Washer	0.25
44	CL59	Roller	7.50
45	CL60	Bracket	7.50
46	85702A	Bolt	0.25
47	CL61	Plate	22.35
48	*****		
49	CL62	Plate	22.35
50	962216	Bolt	0.25
51	CL64	Idler Pulley	95.70
51	CL63	Idler Pulley	62.00
52	81108A	Es Nut	0.25
53	920110	Es Nut	0.25
54	6000	Bearing	5.50
55	57801A	Retain Ring	1.50
56	CL66	Spacer	3.25
57	CL67	Idler Arm	12.00
58	171101	Flange Nut	0.35
59	CL68	Stud	9.75
60	86111A	Sc Screw	0.25
61	AS34	Side Cover Clip	8.90
62	CL111	Shoe	22.10
63	*****		
64	CL112	Retainer	5.20
65	CL113	Front Bumper	35.90
66	CL114	Plate	43.70
67	CL73	Handle	41.60
68	87700A	Screw	0.25
69	CL115	Rear Mount	22.90
70	CL75	Knob	32.00
71	CL116	Front Mount	135.20
72	920342	Es Nut	0.25
73	CL77	T-Screw	30.00
74	85703A	Bolt	0.25
76	3VX400	Belt	12.00
77	6342	Plug, Male	17.50
78	CL35	Cover	6.00

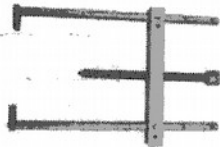
Note: Prices may vary from actual cost due to computer rounding or typographical errors.
Prices may vary at any time.

Clarke American Classic Sander 12

Assembly Drawing #3 9/92



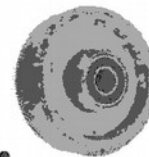
SW09



Belt Drum Puller

Fits all Drums 8", 10", 12"

Cont. \$90.00



72

**Red urethane Rear Caster
Wheel Set CL118**

ILL. #	PART #	Description	CONT.\$
--------	--------	-------------	---------

1	6214	Female	14.50
2	6215	Inlet	13.75
3	85313C	R Screw	0.25
4	*****		
5	84808A	R Screw	0.25
6	980650	Lock Washer	0.25
7	AS103	Cover	58.00
8	K840	CKT BRK. 30amp	45.00
9	85393A	PH Screw	0.25
10	CL78	Pivot	30.00
11	80021A	Sh Bolt	3.00
12	CL79	Lever	64.00
13	980646	Flat Washer	0.25
14	962481	Bolt	0.25
15	AS35	Handle	28.00
16	AS81	Handle Clamp	12.00
17	SW06	Oper. Belt	10.95
18	85818A	Handle Bolt	0.50
19	AS75	Handle Pipe	22.50
20	87003A	F-Washer	0.25
21	962823	Pn Screw	0.25
22	980657	Lock Washer	0.25
23	CL122	CL-Switch Box	156.00
24	AS86	Bearing Retainer	3.00
25	*****		
26	AS151	Caster Spacer	8.00
27	6202-10	Bearing	7.50
28	AS84	Spacer	6.75
29	AS39	Step Pivot Bolt	20.00
30	AS17	Wheel Axle	15.00
31	920342	Es Nut	0.25
32	CL80	Dust Tube	364.00
33	AS61	Dust Pipe Elbow	125.00
34	AS62	Cable Arm	43.70
35	S21A	Sander Bag	26.95
36	*****		

ILL. #	PART #	Description	CONT.\$
--------	--------	-------------	---------

37	*****		
38	962288	Bolt	0.25
40	*****		
41	CL125	Guide Shaft	12.00
42	6002	Bearing	4.75
43	*****		
44	*****		
45	CL118	2 Caster Wheels	115.00
46	*****		
47	920232	Full Nut	0.25
48	86200A	Screw	0.50
49	85816A	Bolt	0.80
50	920110	Es Nut	0.25
51	962216	Bolt	0.25
52	*****		
53	AS71	Bracket	91.00
54	920196	Jam Nut	0.50
55	*****		
56	6214	Female	14.50
57	CL117	12" Control Rod	32.50
58	*****		
59	*****		
60	920148	Hex J Nut	0.25
61	CL82	Adjuster	30.00
62	80022A	Sh Bolt	3.00
63	CL83	obselete	9.90
64	*****		
65	6212	Plug, Male	10.75
66	*****		
67	*****		
68	920284	Es Nut	0.25
69	CL84	Lever Plate	36.50
70	AS87	Caster Yoke	59.00
71	980645	Flat Washer	1.50
72	CL118	2 Caster Wheels	115.00
73	SW15	CL Wrenches	8.50

Note: Prices may vary from actual cost due to computer rounding or typographical errors. Prices may vary at any time.