

U S Sander LLC

Attn: Drum Recovery
4131 Highway Route 20, PO Box 335
Esperance NY 12066
(518) 875-6124 Fax: (518)875-9942 sales@ussander.com

**PLEASE INCLUDE THIS WITH YOUR NEXT DRUM
ORDER, OR ANY DRUM YOU SEND TO US. THANKS!**

PO# _____ Date Shipped: _____

Company Name: _____ Contact Person: _____

Return Shipping Address: _____
City: _____ State: _____ Zip: _____

Billing address: _____
Billing City: _____ Billing State: _____ Billing Zip: _____
Credit Card# _____ Exp: _____ Security: _____

Phone: _____ Fax: _____
Email: _____

Drum Type Sent: _____ **Quantity:** _____

Serial # _____

Additional items sent (shaft, bearings, etc): _____

_____**PLEASE RECOVER & RETURN**

_____**Please RUSH (extra fee)**

_____**PLEASE EXCHANGE** availability varies (extra fee)

_____**DRUM CORE RETURN** *from Invoice#* _____

_____**Other:** _____

Additional Service (Ex. Bushings, Clamps, Bearings...) _____

**PLEASE NOTE: RETURN SHIPPING CHARGES APPLY. EXCHANGE DRUMS MAY RECEIVE
EXTRA FEES FOR BUSHINGS THAT NEED REPLACING AND/OR PAPER CLAMPS THAT NEED
REPLACING, OR ANY OTHER DAMAGE.
THANKS!!! YOUR FRIENDLY TEAM AT US SANDER**

Ship insured to the address above. Keep tracking information for your records.

Belt Drum Tips



- All belt machines must be leveled and must cut flat when a new drum is installed.
- If the machine is not level it will cause erratic tracking, will wear the rollers excessively, and could cause damage to the frame of the machine.
- Check the condition of your upper roller assembly. The center roller should be slightly crowned in the center and have the same thickness on each end. The bushing the roller slides up and down on should not have play side to side in it when it is extended. The whole unit should freely and smoothly move up and down and pivot equally each direction from center.
- Belt drums should not be dressed when a new drum is installed unless extreme caution is taken.
- Over dressing the drum will void the warranty and may damage it beyond repair.
- Belt drums are recovered with a slight crown and dressing the drum will remove this.
- All repairs should be made with regard to manufacturer's specifications and all safety cautions observed.

Slotted Drum Tips



- Slotted drum machines must be leveled and adjusted for use when a new drum is installed.
- Slotted drums may need dressed when a new drum is installed. Use extreme caution when dressing a drum. Always dress the drum as a last resort. Test and use the drum as is first.
- Over dressing the drum will void the warranty, may damage it beyond repair, or make the problem worse. Always dress a drum as lightly as possible with it barely touching the sandpaper to only remove any high spots on the rubber. **Watch our video at ussander.com under drum recovery.**
- Some slotted drums are recovered with a slight crown and dressing the drum will remove this.
- All repairs should be made with regard to manufacturers specifications and all safety cautions observed.

US Sander Drum Recovery U. S. WARRANTY

The US Sander recovered floor drum is warranted to be free from defects in materials and workmanship under normal use and service for a period of one year from the date of purchase, when operated and maintained in accordance with US Sander's as well as original manufacturer's maintenance and operation instructions. This warranty is extended only to the original purchaser for use of the product. It does not cover normal wear such as drum becoming out of round due to use or failure due to overheating. Furthermore this warranty is only extended specifically to and only warranties glue failure. If difficulty develops with the product, you should:

(a). Return the drum and only the drum, freight prepaid, to US Sander, 4131 Route 20, Esperance, NY, 12066 including copy of original invoice or warranty will not be honored.

(b). If inspection shows the glue failure is caused by defective workmanship or material, US Sander will repair the drum without charge within a reasonable time after receipt of the product.

This warranty does not apply where:

- repairs have been made or attempted by others
- repairs are required because of normal wear and tear
- the tool has been abused, misused or improperly maintained
- alterations have been made to the machine

-failure happens for any reason except glue failure. Glue failure occurs when the rubber is torn from the core and exposes shiny metal only.

US Sander's liability under this warranty is limited to repair of the drum only and is given to purchaser in lieu of all other remedies, including INCIDENTAL AND CONSEQUENTIAL DAMAGES. THERE ARE NO EXPRESS WARRANTIES OTHER THAN THOSE SPECIFIED HEREIN. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. NO WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY, SHALL BE IMPLIED.