BU21 Handle Yoke Installation

1. Remove the knob and bolt from the handle adjuster.
2. Remove the pin that attaches the handle to the buffer frame. There may be spacers on the screws, take care not to lose them. The handle assembly should now be disconnected from the buffer.
3. Remove the plug from the cord coming from the handle. If your buffer has a molded on cord, you will either need to disconnect it from inside the handle, or cut the plug off and install a new one after replacing the handle yoke.
4. Remove the 4 screws holding the yoke to the handle. Remove the old yoke.
5. Put a mark on the handle tube 2-3/8” up from the end.
6. Feed the cord through the grommet and slide the new yoke on the handle, with the grommet facing forward. Set the top of the new yoke on the mark.
7. Align the yoke straight with the handle. Using the drill bit provided, spot drill the holes.
8. Remove the yoke and finish drilling the holes, taking care not to hit the cord with the drill.
9. Re-install the yoke and install the self-threading screws. Do not over tighten.
10. Install the plug.
11. Attach the handle to the buffer frame with the pin and adjuster knob. Make sure the pin is free to move – if the screws are tight against the frame, they will loosen over time.