



Motor Start Switch Installation For FM

Retrofit Kit:

Tools Required to Complete Repair:

- 3/16 Hex Key
- Phillips Head Screw Driver

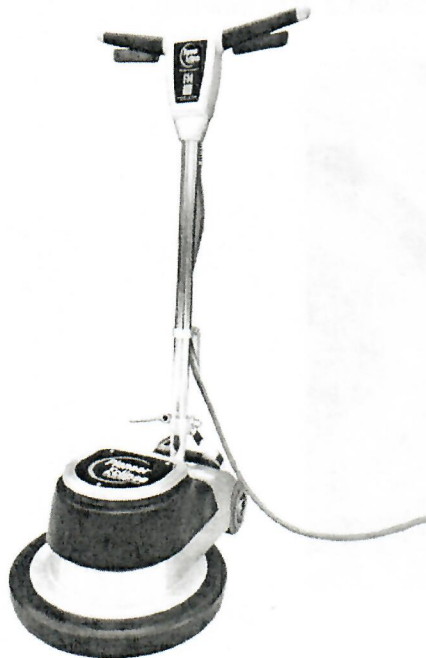
Kit Components:

- AS112400 – Qty 1 - Start Switch
- 962330 – Qty 2 – Screw 6-32 X 3/8 Pan HD
- 85614A – Qty 1 – Screw 8-32 X 3/4 Pan HD
- 920065 – Qty 1 - #8 Lock nut
- MP556800 – Qty 2 – Start switch mounting bracket

Estimated Time to Complete Repair:

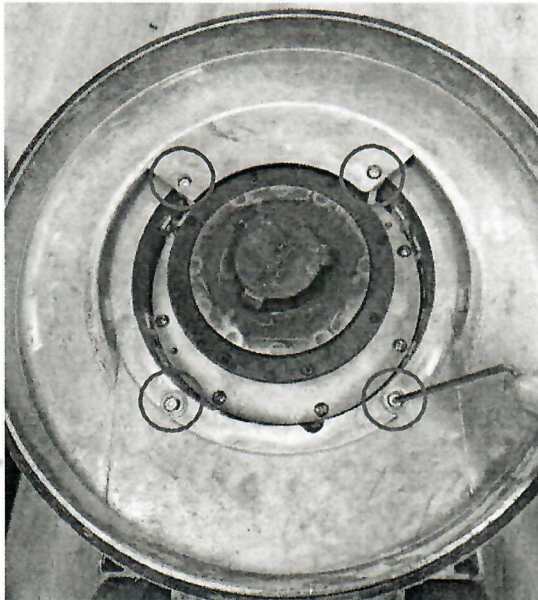
- 10 to 15 minutes

Instructions to complete the installation are shown below.

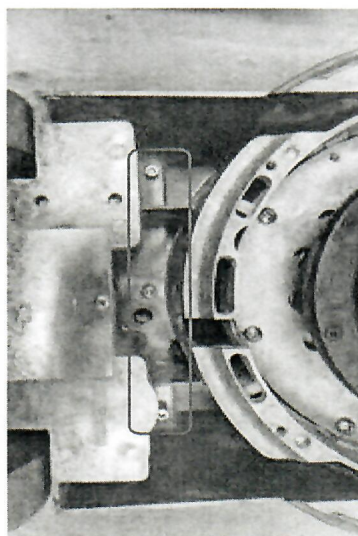
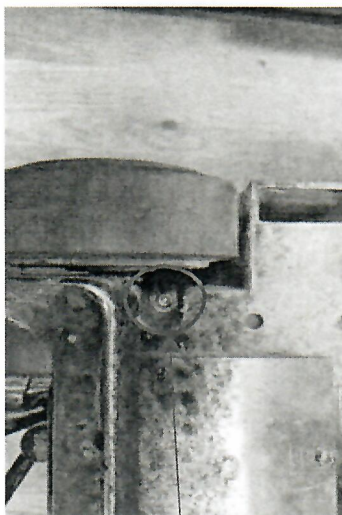




1. Disconnect power from machine.
2. Remove shroud by taking out 4 screws with a 3/16" hex key.

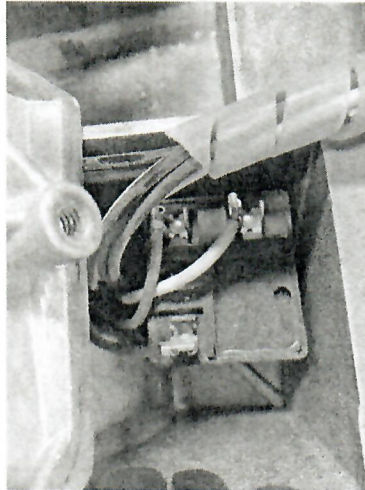


3. Remove the 5 screws at the back of the machine with a 3/16 hex key.

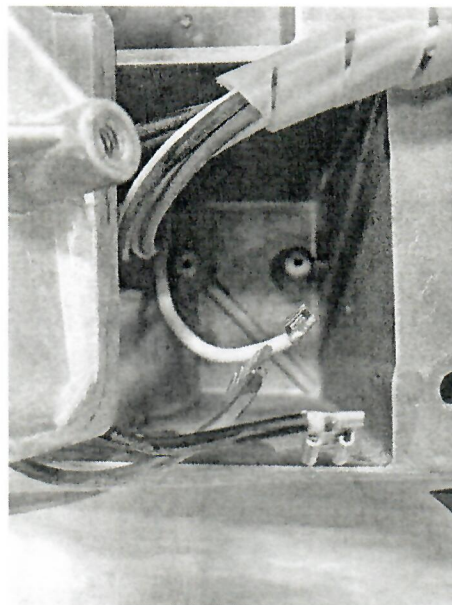
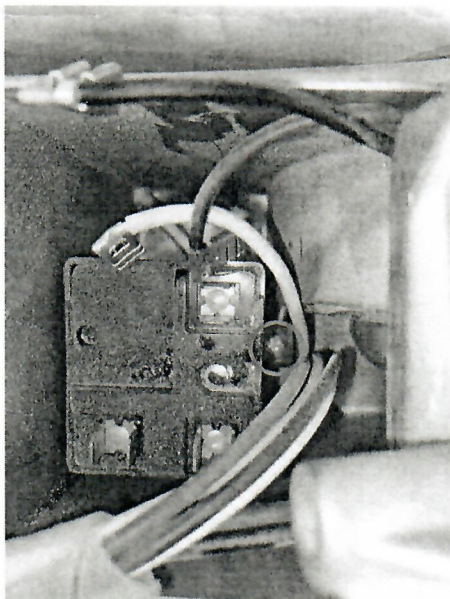


There is another bolt next to the opposing wheel.

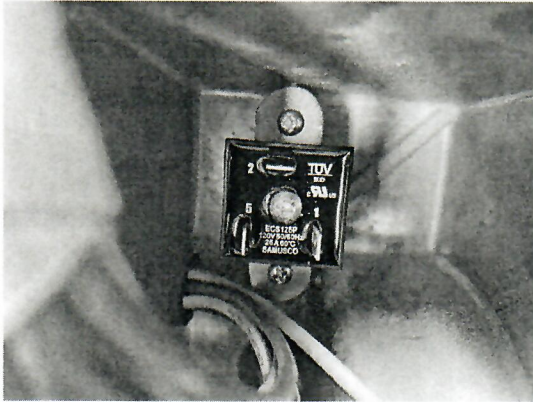
4. Rotate machine over, lower operator handle to the floor, and lift cover. Locate existing start switch.



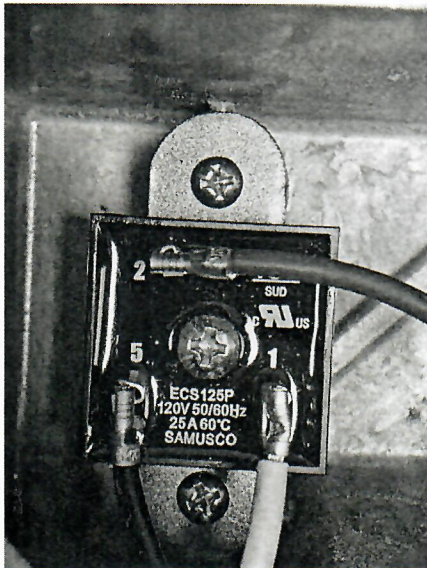
5. Disconnect existing wires from start relay and take out the mounting screw.



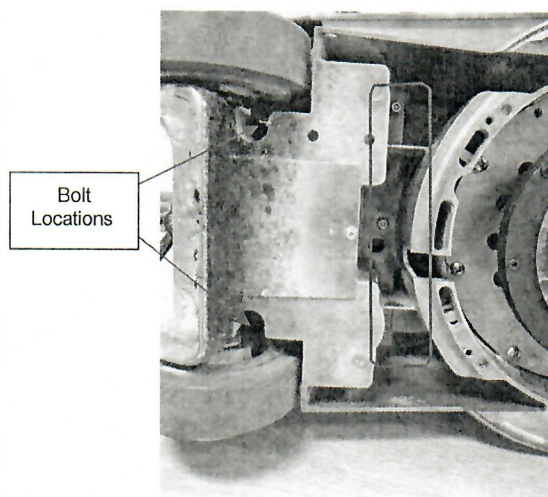
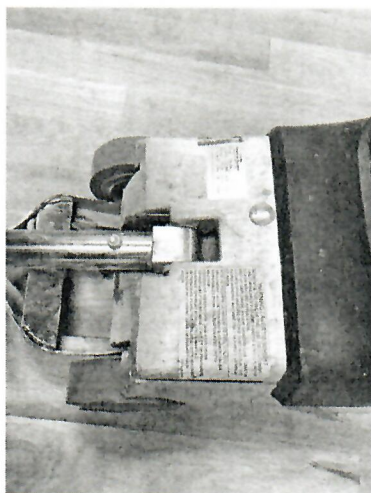
6. Mount the new start switch, (AS112400), to the bracket, (MP556800), using screw 85614A and nut 920065. Mount the bracket to the machine using self-tapping screws, (962330).



7. Install wires, Blue to #2, Black to #5, and White to #1. This is the same configuration as the last start switch.



8. Tuck in wires and close cover. Turn machine on its side to reinstall cover, using previously removed hardware.



9. Reinstall base cover.

