

ASDOLLY Installation instructions:

1. Remove bolt on left side of handle bracket & rear of dust pipe support.
2. Install bracket using bolts provided. It should face down. (Note: the bracket provided fits only the American 8. The American Standard 8 uses a different bracket, part # ASDOLLEYSTD.)
3. Adjust the bracket so that it is strait with the machine using the set screw (#1 in the picture below). You may need to put washers between the bracket & the machine on 1 of the bolts.
4. Turn machine upside down & install dolly. Put thread locker on the spring pin threads.
5. Adjust the spring pin so the dolly cannot be moved much, but can still be removed & installed.
6. Make sure the front edge of the dolly contacts the machine. The bracket on the machine may need to be readjusted.
7. Adjust the set screw on the side of the dolly (#2 in the picture) to reduce the side to side play.
8. With dolly installed, pull on front axle and make sure pins cannot be disengaged, permitting the dolly to be rotated. If it can be, readjust dolly until it cannot.
9. When installing the dolly, always make sure the pins on the front of the dolly are between the side rails on the machine; otherwise the machine will set crooked and may twist or break the dolly.

